

Work Order ID 55904

February 4, 2010 10:19:15 AM

Page 1

Item ID: D350-578-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearpaw

Start Date: 2/04/10 Start Qty: 4.00

Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2432

Rev F3

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

160

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

170

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

4
Separated

10-02-12

Work Order ID 55904

February 4, 2010 10:19:15 AM



Page 2

Item ID: D350-578-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 2/04/10 Start Qty: 4.00



Cust Item ID:

Required Date: 2/05/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-578-011 Location: _____

NEW A

10/02/12 (y)

190

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/02/12

ME

10-2-12

Picklist Print

February 4, 2010 10:19:12 AM

Page 1

Work Order ID: 55904

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 2/04/10

Required Date: 2/05/10

Comments: IPP Rev:A New Issue 07-01-02 JLM
 IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN4-17A 128		Purchased	No			160	Each	1,171.000	48.0000			
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1171	
105653	5	
107321	10	
109061	5	
111758	151	
112314	1000	

111758

D2182B

Manufactured No

160 f

221.2040 10.0000

Rubber Cushion

6x5"

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	29.886	
28042	7.33	
30872	0.33	
45405	22.226	

Main Warehouse

ST410	191.318	
52649	191.318	

52649

Cut qty 6 at 5.00" long

25 30 x 1/8

Picklist Print

February 4, 2010 10:19:13 AM

Page 2

Work Order ID: 55904



Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 2/04/10

Required Date: 2/05/10

Comments: IPP Rev:A New Issue 07-01-02 JLM
 IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D2274 124		Manufactured	No			160	Each	457.0000	48.0000	✓		

Radius Block

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 407

55602 407

55602

Main Warehouse

ST010 40

52644 29

55443 11

Main Warehouse

ST10 10

54850 10

Manufactured No

160 Each

10.0000 8.0000

✓

D2432 24

 206 (24") Bearpaw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 10

30576 1

55485 9

55485

10/2/12 (4)

February 4, 2010 10:19:13 AM

Shop Packet Print

Page 2

Picklist Print

February 4, 2010 10:19:13 AM

Page 3

Work Order ID: 55904



Parent Item: D350-578-011



Parent Item Name: Bearpaw

Start Date: 2/04/10

Required Date: 2/05/10

Comments: IPP Rev:A New Issue 07-01-02 JLM
 IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ D2438 68	Replacement	Mfg/ Manufactured	Bin No	Primary	Last	Route 160	Unit of Each	Qty on 106.0000	Remaining 24.0000	Qty	Date	Status
Clamp												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 6

46113 5

53221 1

Main Warehouse

ST456 100

55447 100

D2529 12

Manufactured No

160 Each

210.0000 48.0000



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST017 210

52745 210

53221 1x

55447 23x

2/10/12 (4)

52745

February 4, 2010 10:19:13 AM

Shop Packet Print

Page 3

Picklist Print

February 4, 2010 10:19:14 AM

Page 4

Work Order ID: 55904



Parent Item: D350-578-011



Parent Item Name: Bearpaw

Start Date: 2/04/10

Required Date: 2/05/10

Comments: IPP Rev:A New Issue 07-01-02 JLM
 IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L4 128		Purchased	No			160	Each	2,883.000	48.0000			
Nut												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	2883	
102552	6	
104248	6	
110507	184	
111827	1687	
113422	1000	
15924	0	

NAS1149D0463J 24	Purchased	No	160	Each	6,019.000	96.0000		
Washer								

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	6019	
110914	16	
113288	148	
113524	992	
113691	63	
113706	4800	

February 4, 2010 10:19:14 AM

Shop Packet Print

Page 4